

Rapid Sand



A two component polyester filler used for the filling of holes and imperfections in surfaces such as steel and GRP.

UPDATED: 27.04.10

Part N°: 83344 1.1L Tin
83345 1.3L Dispenser

Features

- Can be over-painted with most primer/ paint systems
- Fast cure
- Uniform ultra fine smooth consistency
- High fill and non sag properties
- Excellent sandability

Benefits

- Use with confidence
- Sandable 20-30 minutes at 20 C
- Can be applied with minimum mess or waste
- Can be used to fill large areas in one operation
- Will produce a professional finish

Applications

Use to fill small dents and imperfections on steel and GRP

Rapid sand can be used on the following surfaces:

- Bare steel – degrease and abrade with P40 paper.
- Polyester body filler - degrease and abrade with P80 paper.
- Original paint surfaces (with the exception of thermoplastic acrylics) - degrease and abrade with P180 paper.

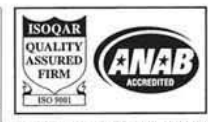
Instructions

- The surface to be treated must be de-rusted, degreased, dry, dust-free and slightly roughened. All prior coats both unhardened lacquers and thermo-plastic acrylic varnishes must be removed.
- Add 2 parts of red hardener paste to 98 parts of filler.
- Both components are mixed until a homogeneous shade of colour is achieved. The mixture has a pot-life of about 5 to 6 minutes.
- After 20 to 30 minutes the hardened filler will be sandable
- The hardening process is accelerated by heat and delayed by cold
- Always wear gloves to avoid contact of greasy fingers on vehicle – these are not always removed by panel wipes
- Always use a mixing pallet, this minimises inclusion of air and reduces risk of contamination from other products
- Panel wipes should always be used to remove surface contamination
- Use KENT spray guide to detect imperfections in final work.

DS273

Hints & Tips

Excess hardener will not significantly speed up the gel time and could lead to bleed through and bleaching problems during over-painting.



Certificate No.1427/97

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Technical Information

Part number:	83344-83345	Mixing ratio	98:2
Description:	Rapid Sand	Work time:	5-6 mins
Part code:	KRST/KRSD	Sanding time:	20-30mins
Shelf life:	24 mths from manufacturing	Overcoating:	1 hour
Selling Unit:	Ea	Service temp:	-20 to + 120°C
Hazard Info:	Harmful and oxidising		
Replacing:	n/a		
VOC:	100 G/L		
Customs Tariff code:	321410100		
SDS:	yes		

Associated Products: Abrasives, Acrysol, Plastic Repair system (PRS), Quickfill, General filler range, Scuff Repair kit, Plastic prep, mixing pallet, Spray Guide

VOC Markings:  2004/42/II(b)(250)100

Market Segments: PRIMARY  SECONDARY     

Health & Safety Information:



HARMFUL
contains
styrene

PART a (filler)
R10 FLAMMABLE.
R20 Harmful by inhalation.
R36/38 Irritating to eyes and skin.
S3 Keep in a cool place.
S46 If swallowed, seek medical advice immediately and show this container or label
S51 Use only in well ventilated areas



HARMFUL
contains
benzoyl
peroxide



OXIDISING

Part b (hardener)

R7 May cause fire.
R36 Irritating to eyes.
S3/7 Keep container tightly closed in a cool place.
S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
S46 If swallowed, seek medical advice immediately and show this container or label.

In order to provide you with the most appropriate Personal Protective Equipment when using our products, KENT advises that you follow the guidelines on the packaging of the product before use. The guidelines are there for your protection and KENT provides a range of Personal Protection Equipment such as clothing, eye glasses, goggles, face shields and breathing apparatus, complying with the latest European legislation. If you require further advice then please phone our freephone number and we will be pleased to help you. Telephone: 0800 136925

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