

# Statement of Approval

Approval No. **WP 0540002 HH**

The material described below complies with the applicable requirements as given in the Rules and Regulations of Germanischer Lloyd. On this basis the material is

approved as **Elastomeric Adhesive**

for the construction of components provided that the recommendations for use as specified by the producer are observed.

Type **ROTABOND 2000**

Description **Single-Component Adhesive System based on MS-Polymer**

Producer **Kent  
36-48 Queen Street  
West Sussex, RH13 5AD  
United Kingdom**

Normative Reference **Rules for Classification and Construction,  
II - Material and Welding Technology  
Part 2 Non-Metallic Materials**

Remarks **none**

This document consists of this page and a one-page annex which is integral part of the approval.

This Statement of Approval is valid until 2009-03-16.

Hamburg, 2005-03-17

**Germanischer Lloyd**

  
U. Pohle

  
D. Brügge

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## ANNEX

Approval No. WP 0540002 HH

Date: 2005-03-17

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Reference Documents Technical specifications deposited at Germanischer Lloyd Head Office.

Assessed Documents Test report No. WP-PB-NA-304072-001 issued by Fraunhofer Institut für Fertigungstechnik Materialforschung , Bremen dated 2005-03-08.

Fields of Application Joining of components on condition that the adhesive material is compatible to the base materials and the applicable requirements of the Germanischer Lloyd are met.

Approved as class A adhesive for bonding of e.g. insulating glass, single-pane safety glass, rails for fastening seats and door frames.

Confirmed Values	Standard	Value
Shore A	DIN 53505	50,5
Fracture Strain at -20°C	DIN 53504	207,7 %
Tensile Strength at 60°C	DIN 53504	2,62 Mpa
Resistance to Tear Propagation	DIN 53515	8,01N/mm
Tensile Lap Shear Strength 23°C / 50% humidity	in acc. to DIN EN 1465	0,25 MPa
Tensile Lap Shear Strength 60°C	in acc. to DIN EN 1465	0,15 MPa
Creep Test after 90 days Conditioning	in acc. to DIN EN 1465 and DIN 50017	20%

Limitations Any significant changes in design and/or quality of the material will render the approval invalid.

Remarks none

End of Annex

Germanischer Lloyd

